

Last Updated: September 2004

Hand Iron Applications

General Use

This new transfer paper is designed for color laser printers and color laser copiers and is suitable for high-resolution photographs. You can image all colored fabrics made of cotton or cotton blend, as well as synthetic fabrics (polyester, nylon, etc.). Create your own t-shirts, caps, mousepads, bags etc.

Printing Equipment

CL™ Dark works in both Color Laser Copiers and Color Laser Printers

Printing

- Use single sheet feeding only from bypass tray
 - Copy/Print on the coated, rough side of the transfer paper in **right reading, not in mirror image!**
 - **Heavy stock mode**
 - Trim away the unprinted paper around your image with scissors
- Generally it is recommended to increase color brightness when copying/printing.

Iron on Transfer

- Iron on a hard surface, NOT an ironing board. Place a pillowcase or t-shirt between your hard surface and your garment to allow the heat to penetrate the transfer.
- Remove paperbacking from transfer film
- **Tip:** Tear paperbacking slightly, about 1/8 inch, for easy removal of paperbacking or use exacto knife in corner between film and backing paper
- Position imaged transfer film on garment with printed side face up
- Cover imaged transfer film with enclosed silicon paper. (This is to protect the imaged transfer film).
- Adjust iron at highest temperature setting
- Step press, with firm pressure, slowly along each side of the image. Hold each press for 45 seconds, ensure all edges and corners are firmly pressed. Continue to step press over the entire image, again each step press should be held for 45 seconds until entire image has been pressed and all areas have been pressed for 45 seconds each. Allow silicon to cool completely and peel off.

Total ironing time should be 5 to 6 minutes for 8.5 x 11 size image.

Washing Instructions

- Always turn textile inside out before washing
- Machine wash warm water - 40°C
- Do not use harsh or bleaching materials
- After washing we recommend turning shirt inside out and ironing the image from the back

Technical Support # 416-368-1141/1-888-899-6955/Fax# 416-368-1141

E-Mail: info@tropicalgraphics.ca Web Site: www.tropicalgraphics.ca

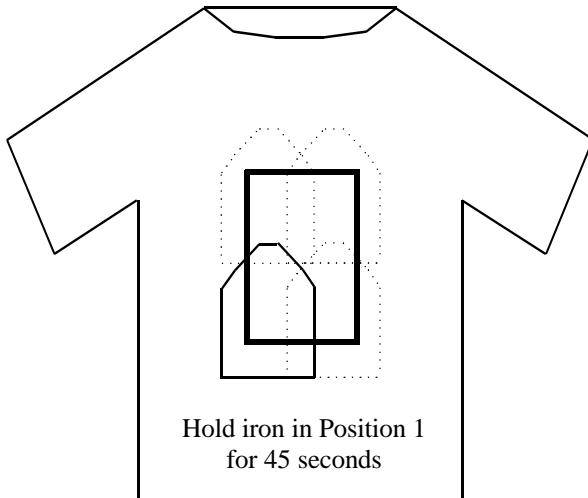
CL™ Dark

IRONING INSTRUCTIONS

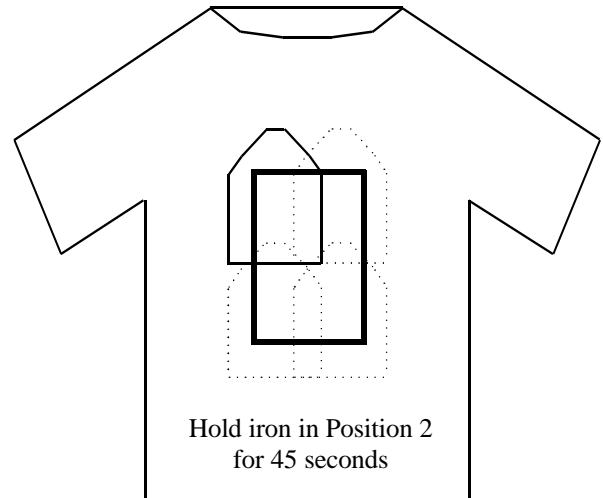


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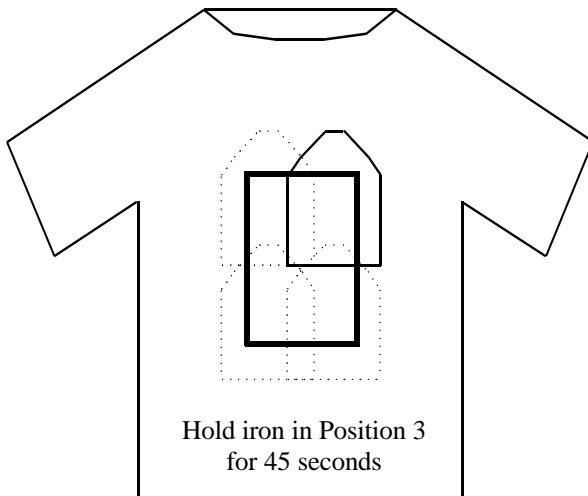
Position 1



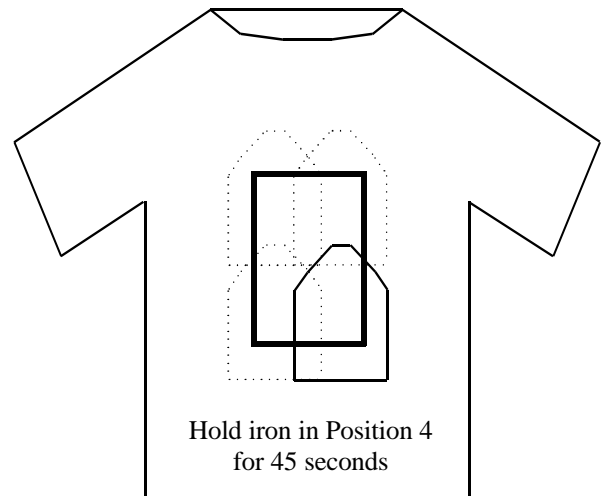
Position 2



Position 3



Position 4



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CL™ Dark

For Dark Colored Fabrics INFORMATION & INSTRUCTIONS



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Heat Press Applications

General Use

This new transfer paper is designed for color laser printers and color laser copiers and is suitable for high-resolution photographs. You can image all colored fabrics made of cotton or cotton blend, as well as synthetic fabrics (polyester, nylon, etc). Create your own t-shirts, caps, mousepads, bags etc.

Printing Equipment

CL™ Dark works in both Color Laser Copiers and Color Laser Printers

Printing

- Use single sheet feeding only from bypass tray
 - Copy/Print on the coated, rough side of the transfer paper in **right reading, not in mirror image!**
 - **Heavy stock mode**
 - Trim away the unprinted paper around your image with scissors
- ° Generally it is recommended to increase color brightness when copying/printing.

Transfer with Heat Press

- Remove paperbacking from transfer film
 - **Tip:** Tear paperbacking slightly, about 1/8 inch, for easy removal of paperbacking or use exacto knife in corner between film and backing paper
 - Position imaged transfer film on garment with printed side face up
- Option 1:**
- Cover imaged transfer film with enclosed silicon paper then cover with 5 sheets of normal paper (pre-pressed to take out the moisture)
 - Press at 375°F (190°C) using **maximum pressure** for 50 seconds
 - Allow silicon to cool completely and peel off
- Option 2:**
- Cover imaged transfer film with enclosed silicon paper
 - Press at 375°F (190°C) using **medium pressure** for 30 seconds
 - Allow silicon to cool completely and peel off

Washing Instructions

- Always turn textile inside out before washing.
- Machine wash warm water - 40°C.
- Do not use harsh or bleaching materials.
- After washing we recommend turning shirt inside out and ironing the image from the back.

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