

INFORMATION & INSTRUCTIONS

Last Updated: September 2004

Recommended Applications	White or Light Colored Fabrics in 100% Cotton or Poly/Cotton Blends, Fleece, Sweats, Canvas, Caps, Ties and Tote Bags
Characteristics	<ul style="list-style-type: none">• Compatible with a wide range of Color Laser Copiers and Color Laser Printers• Produces excellent results on a variety of fabrics• Allows you to transfer your images to fabric in seconds• Provides cost effective alternative for production of samples and small/ medium runs• Premium quality provides superior image resolution, color saturation and washability• Heavy duty transfer that is great for both t-shirts and thicker fabrics
Copying IMAGETRANS CL™ Heavy	<ul style="list-style-type: none">• Place CL™ Heavy in bypass tray, positioned to copy onto coated side• Copy in Plain Paper or Standard mode ONLY• Copy/Print using the mirror image function <p>NOTE: ✕ For Clear areas use background elimination function or designate no-color</p>
Heat Press Set-Up	<ul style="list-style-type: none">• Pressure Settings: Application pressure plays an important role in the transfer process. High application pressure will ensure a complete transfer and improve the durability of the imaged item. Pressure setting may vary due to application but in general the higher the better. Preferred pressure is 60-80 PSI (pounds per square inch)• Temperature: 375°F• Time: 25 - 30 seconds
Pressing IMAGETRANS CL™ Heavy	<ul style="list-style-type: none">• Set heatpress to 375°F and firm pressure (60-80 PSI recommended)• Trim unimaged area of transfer paper• Place garment on lower platen and pre-heat for 5 seconds to eliminate creases and moisture• Place transfer in desired position on the garment with image face down• Press for 25 - 30 seconds• Release press and rub over transfer for approximately 10 seconds (peel paper while warm) <p>NOTE: Peel slowly with weave of the fabric</p>
Iron on Transfer	<ul style="list-style-type: none">• Step press, with firm pressure, slowly along each side of the image. Use maximum temperature (hottest).• Apply strongest pressure with upper body over iron. Hold each press for 5 seconds. Ensure all edges and corners are firmly pressed. Continue to step press over the entire image, moving iron 1"-2"; again each step press should be held for 5 seconds. Total ironing time should be 4-5 minutes for 8.5x11 size image.
Washing Instructions	<ul style="list-style-type: none">• Turn garment inside-out and machine wash in warm water (40°C)• Do not use bleach or fabric softener• Use mild detergent• Hang dry• Re-iron after wash with teflon bottom iron (or cover with common kitchen wax paper) with no steam.

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